



INDUSTRIA DE ESTAMPACIONES METÁLICAS

S.A. DE C.V.



APPLICATION + OEMs

- AUTOMOTIVE Parts

- Brackets
- Reinforcements
- Supports
- Chassis
- Door Systems
- Canister Closure
- Interior Parts
- Seat Belt Brackets
- Light System Support



ESTÉE
LAUDER
COMPANIES

L'ORÉAL

Neutrogena



STELLANTIS



- PERSONAL CARE

- Dispensing Systems for shampoo, soap, etc...

- OEMs

- L'Oreal
- Neutrogena
- Blumen
- Etc...



- TOOLS

- Work Stands

- OEMs

- Lowes
- Home Depot
- Amazon
- Bauhaus



- APPLIANCES Parts

- Stoves Components
- Hinges
- Visual
- Safety

NEW PROJECTS

CUSTOMERS

Magna

Silgan

Affinity Tool Works

Mabe

Linde+Wiemann

Edscha

Macauto

Stant

Ashimori

BOS

ZKW

Cosma

Digit



Terrain for growing



IEMSA Industria de Estampaciones...

Plastics.
Clean
room,
assembly
plant

Parking

BUSINESS MODELS

We have a solid supply chain in Mexico
and we can work:

- a) Maquila
- b) Transfer Project
- c) Project Development

CMM
inhouse for
dimensionals

GLOBAL PROJECTS

We currently export to China, South
Africa & USA with ExW incoterm
hand by hand with customer

We can import tools hand by hand
with customer



MEANS OF PRODUCTION



SPECIFICATIONS OF PRESSES & ROLLFORMING LINE

BRAND	TYPE	(ton.)	TABLE (mm)	SHUT <i>HT (mm)</i>	SLIDER (mm)	STROKES p/min.	STROKE c.	Availability In %
Jundiai	Progressive	800	1,800 x 4,000	1,000	300	25 gpm	300	68%
<i>Feeder servo (Alimentador) Ancho (1,300 mm) Para espesores hasta 6mm</i>								
Arisa	Progressive	600	1,400 x 3,200	850	400	25 gpm	200	66%
<i>Feeder servo (Alimentador) Ancho (1,000 mm) Para espesores de hasta 5mm</i>								
Arisa	Progressive	400	1,200 x 2,400	750	25-500	35 gpm	125	100%
<i>Feeder servo (Alimentador) Ancho (800 mm) Para espesores de hasta 4mm</i>								
Jundiai	Progressive	400	1,200 x 2,400	750	25-500	35 gpm	90	65%
<i>Feeder servo (Alimentador) Ancho (600 mm) Para espesores de hasta 4mm</i>								
Arrasate	Progressive/M anual	200	900 x 1,400	440	20-200	40 gpm	90	66%
Arrasate	Progressive/M anual	200	840 x 1,350	420	20-160	35 gpm	90	55%
<i>Feeder servo (Alimentador) Ancho (300 mm) Para espesores de hasta 2mm</i>								
Latinatek	Rollforming	CRS/Galv	Max. 2TN	t=0.5-2mm	15M/min	ID 460- 520mm	OD 1200	75%

CAPACITIES METAL COMMODITY

0.5-6mm
Thickness

45-1300 mm
coil width

0.5-15 TN
coil weight

Aluminium,
SS, CRS, HRS

Progressive,
Rollforming

Tool
Maintenance
Room



MIG Welding

Spot Welding

Assemblies

Riveting

Threading

Overmolding

MEANS OF PRODUCTION



No.	Brand	Tonage	Model	Year of manufacturing	Screw diameter (mm)	Injection capacity (PS) g	Injection pressure(Mpa)	Injection stroke (mm)	Screw Speed (RMP)	Clamping force (KN)	Ejector stroke	Space between tie bars HxV (mm)	Max Die Height (mm)	Min Die Height (mm)	Movable side core pull	Fixed side core pull	Pneumatic Valve gate	Available %
1	Haitian	280	MA2800II	2017	60	669	184	260	0-265	2800	150	630 X 630	630	230	YES	YES	YES	50%
2	Belken Bole	260	BL260EKII	2017	60	754	168	290	0-210	2600	190	660 X 610	610	240	YES	YES	YES	75%
3	Haitian	280	MA2800II	2017	60	669	184	260	0-265	2800	150	630 X 630	630	230	YES	YES	YES	75%
4	Belken Bole	350	BL350EKII	2017	65	977	170	320	0-175	3500	190	710 X 660	690	270	YES	YES	YES	50%
5	Haitian	380	MA3800II	2017	70	1127	182	322	0-160	3800	180	730 X 730	730	280	YES	YES	YES	70%
6	Belken Bole	350	BL350EKII	2017	65	977	170	320	0-175	3500	190	710 X 660	690	270	YES	YES	YES	50%
7	Haitian	480	A28300	2019	65	845	180	150	0-250	3000	150	720 X 720	650	240	YES	YES	YES	85%
8	Haitian	120	ZE1200 III	2021	36	177	200	300	400	1200	100	470x470	470	150	YES	NO	YES	45%
9	Milacron	240	Roboshot	2021	52	7.8in/sec	1600 psi	425	300	2200	150	900x900	750	250	YES	YES	YES	85%

RAW MATERIALS

PP, PE, ABS
(IN ALL
FORMS)

PA (IN ALL
FORMS)

TPE, TPU,
ELASTOMERS

PBT (IN ALL
FORMS)

POM

HOT & COLD
RUNNERS



MASTERBATCH

LIQUID
PIGMENT

DUST PIGMENT

PRE-COLOURED
RESINS

COLOR
DEVELOPMENT

HIGH & LOW
CAVITIES

"Everything you can imagine,
Our goal is to manufacture it"



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